- The influence of H₂O or/and O₂ introduction during the low-
- temperature gas-phase sulfation of organic COS+CS₂ on the
- conversion and deposition of sulfur-containing species in the
- sulfated CeO₂-OS catalyst for NH₃-SCR
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Abstract:

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Herein, the typical components of blast furnace gas, including H₂O and O₂, were introduced to improve the NH₃-SCR activity of the sulfated CeO₂-OS catalyst during the gas-phase sulfation of organic COS+CS2 at 50 °C. The characterization results demonstrate that the introduction of O₂ or H₂O during the gas-phase sulfation enhances the conversion of organic COS+CS₂ on cubic fluorite CeO₂ surface and reduces the formation of sulfur and sulfates in catalyst, but decreases the BET surface area and pore volume of CeO2-OS. However, the introduction of O2 or H2O during the gas-phase sulfation increases the molar ratios of $Ce^{3+}/(Ce^{3+}+Ce^{4+})$ and $O_{\beta}/(O_{\alpha}+O_{\beta}+O_{\gamma})$ on the CeO2-OS catalyst surface, thus promotes the formation of surface oxygen vacancies and chemisorbed oxygen, and these properties of catalyst are further enhanced by the co-existence of O₂ and H₂O. Furthermore, the reduction of the formed sulfates under the action of O₂ or H₂O decreases the weak acid sites of CeO2-OS catalyst, but the less and highly dispersive sulfates presents stronger reducibility and the proportion of medium-strong acid sites of catalyst increases. These all help to improve the NH₃-SCR activity of CeO₂-OS catalyst. Therefore, there exists a synergistic effect of H₂O and O₂ introduction during the gas-phase sulfation on the physicalchemical properties and catalytic performance of the sulfated CeO2-OS catalyst by organic COS+CS2 at 50 °C.

- 26 Keywords: NH₃-SCR, CeO₂, gas-phase sulfation, Organic sulfur, hydrolysis temperature,
- 27 O₂/H₂O, Sulfur-containing species, Regulation

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1. Introduction

The emission of industrial pollutants from the utilization of fossil fuels, including organic sulfur (COS, CS₂ and CH₃SH, etc.) and nitrogen oxides (NO, NO₂ and N₂O, etc.), cause serious environmental pollution problems, including acid rain, photochemical smog and so on, which also brings serious harm to human health. For example, long-term exposure to CS₂ increases the risk of cardiovascular disease and damages the hearing system, while nitrogen oxides triggers throat irritation and increases the likelihood of respiratory diseases.¹⁻⁵ Therefore, strict standards and policies have been implemented worldwide to reduce the emission of sulfur-containing compounds and nitrogen oxides.⁶

Carbonyl sulfide (COS) and carbon disulfide (CS₂) are the main components of organosulfur compounds and have similar triatomic linear spatial configuration of CO₂ molecule, which are difficult to be removed due to the stable chemical properties.^{7,8} At present, the technologies of cold methanol washing, uptake/adsorption, oxidation and photolysis have been proposed to reduce organic COS and CS₂, but the defects of low removal efficiency, harsh reaction conditions and complex regeneration process hampered their large-scale application. Meanwhile, catalytic hydrolysis has been found to reduce COS or/and CS₂ under a mild reaction condition efficiently and is recognized as the most promising removal method of organic sulfur.^{9,10} The main hydrolysis reactions on the catalysts surfaces are listed as follow:

$$CS_2 + H_2O \rightarrow COS + H_2S \tag{1}$$

$$COS + H_2O \rightarrow CO_2 + H_2S \tag{2}$$

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$$H_2S + [O] \rightarrow H_2O + S/SO_x^{2-}$$
 (3)

$$S + [0] \rightarrow SO_x^{2-} \tag{4}$$

Organic COS or/and CS₂ are firstly adsorbed onto the -OH groups generated through the dissociation of H₂O via the ion-dipole interaction, and then gradually convert into the intermediate thiocarbonate (HSCO₂-) under the action of -OH groups. Finally, HSCO₂- is further hydrolyzed into the easily removable H₂S.^{11,12} Meanwhile, the formed H₂S can be adsorbed and oxidized to the deposited S or/and SO₄²- by the oxygen-containing functional groups of catalyst which blocks the pore structure and occupies the active sites, resulting in the

poisoning/deactivation of the hydrolysis catalyst. 13 Furthermore, the presence of H₂O has a great influence on the hydrolysis performance of organic COS or/and CS₂. Yi et al. pointed out that the hydrolysis activity of catalyst was significantly low under the anhydrous atmosphere and the reintroduction of H₂O quickly improved the hydrolysis activity.¹⁴ However, the presence of excess H₂O hindered the reaction between organic sulfur and active components of catalyst due to the formation of water film, and reduced the hydrolysis of COS or/and CS2 because of the competitive adsorption of H₂O with organic sulfur on the catalysts surfaces. ¹⁵⁻¹⁷ Simultaneously, the enhancement of O2 concentration during the hydrolysis process also made the hydrolysis activity of organic COS or/and CS2 first increase and then decrease. The presence of lowconcentration O2 enhanced the oxidation of H2S on the catalysts surfaces and promoted the catalytic hydrolysis of organic COS and CS2, but the introduction of high-concentration O2 led to a significant increase of H₂S oxidation and more sulfates were generated on the catalysts surfaces, which blocked the pore structure of catalyst and occupied the alkaline active sites, thereby decreased the hydrolysis activity of organic COS or/and CS2. 13,18,19 However, the formation of surface sulfate species has been confirmed to improve the activity of cerium-based catalyst for selective catalytic reduction of NO_x with NH₃ (NH₃-SCR) due to the optimization of acid sites. 20,21

At present, owing to the excellent oxygen storage capacity and significant redox properties, cerium-based catalyst has been regarded as a viable substitution for the traditional NH₃-SCR vanadium-based catalyst, but pure CeO₂ exhibited bad catalytic performance of NO_x reduction on account of poor surface acidity. Nevertheless, the sulfation treatment has been proposed to increase the acid sites and redox properties of CeO₂, and is a good strategy to optimize its NH₃-SCR activity by promoting the adsorption and activation of NH₃.²²⁻²⁴ Yang et al. found that the gas-phase sulfation increased the adsorption capacity of NH₃ efficiently and enhanced the separation of -NH₂ adsorption sites and oxidation sites on CeO₂ surface, which inhibited the catalytic oxidation of -NH₂ to NO, improving the NH₃-SCR activity of CeO₂ catalyst.²⁵ Tan et al. had also mentioned that the gas phase sulfation led to the formation of more Ce³⁺, oxygen vacancies and active acid sites on Ce_{0.6}Zr_{0.4}O₂ surface, and inhibited the formation of inactive nitrate.²⁶ These all contributed to enhancing the NH₃-SCR activity of cerium-based catalyst. Generally, as a typical component of the combustion flue gas of fossil fuel, SO₂ has widely been

used to optimize the NH₃-SCR activity of cerium oxide or/and cerium-based catalysts via the gas-phase sulfation, and the vulcanization conditions play an important role on regulating the sulfated degree of cubic fluorite CeO₂ and the formed types/amount of sulfate species in catalyst. Kwon et al. pointed out that the low-temperature gas-phase sulfation of SO₂ helped to the formation of surface sulfate species, but bulk sulfate species generated under the hightemperature gas-phase sulfation.²⁷ Furthermore, the enhancement of gas-phase sulfation time increased the formed amount of sulfate species on CeO2 surface, which improved NH3-SCR activity of catalyst significantly.²⁸ Interestingly, the anaerobic gas-phase sulfation of SO₂ had been found to further increase the concentrations of Ce3+ ions and oxygen vacancies on CeO2 surface, which resulted in a significant enhancement in the NH₃-SCR performance and anti-SO₂ poisoning of catalyst.²⁹ However, compared to inorganic SO₂, organic CS₂/COS present stronger reducibility and our previous studies found that the gas-phase sulfation of reductive COS/CS2 at 300 °C helped to induce more Ce3+, active oxygen species and defects formed on the CeO2 catalyst surface, thus exhibited better promotional effect on the NH3-SCR activity than the traditional SO₂.30 Furthermore, the NH₃-SCR activity of the sulfated CeO₂ catalyst has been found to be further increased when the gas-phase sulfation were carried out at the hydrolysis temperatures of organic COS or/and CS₂ (50 °C and 100 °C).

According to the above literatures about the catalytic hydrolysis of organic sulfur, the presence of H₂O/O₂ and their concentrations played an important role on the hydrolysis of organic COS/CS₂, which could regulate the formation of by-production sulfates in catalyst. Furthermore, it is noteworthy that the introduction of H₂O/O₂ might affect the NH₃-SCR activity of the sulfated CeO₂ catalyst during the low-temperature gas-phase sulfation of organic COS+CS₂. Because the formation of surface sulfate promoted the Brønsted acid sites of catalyst and contributed to the adsorption and activation of gaseous NH₃ over CeO₂. However, the formed bulk sulfate during the gas-phase sulfation hindered the redox performance and impeded the synergistic catalytic effect between surface sulfate and bulk CeO₂, thereby decreased the promotional effect of the gas-phase sulfation on the NH₃-SCR activity of CeO₂ catalyst.³¹⁻³³ Therefore, as the typical components of blast furnace gas, H₂O or/and O₂ were introduced into the gas-phase sulfation of organic COS+CS₂ at 50 °C in order to further improve the NH₃-SCR activity of the sulfated CeO₂-OS catalyst herein. The results confirm that the introduction of

appropriate H₂O or/and O₂ has a synergistic effect on increasing the NH₃-SCR performance of the sulfated CeO₂-OS catalyst by organic COS+CS₂ at 50 °C. Finally, some characterization techniques, including N2 adsorption-desorption, Scanning electron microscopy (SEM), Transmission electron microscopy (TEM), high-resolution transmission electron microscopy (HR-TEM), X-ray diffraction (XRD), Raman spectroscopy (Raman), X-ray photoelectron spectroscopy (XPS), Temperature programmed reduction of H₂ (H₂-TPR), Temperature programmed desorption of NH₃ (NH₃-TPD) and Thermogravimetric (TG), were carried out to study the influence of H₂O or/and O₂ introduction on the physicochemical properties of CeO₂-OS catalyst. The results of this study are helpful to provide a new strategy for improving the NH₃-SCR activity of cerium oxide or/and cerium-based catalysts in the future.

2. Experimental

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2.1. Catalyst preparation

Based on our previous researches, a one-pot hydrothermal method was used to synthesize CeO₂ catalyst with cerium nitrate (Ce(NO₃)₃·6H₂O, AR), ammonium bicarbonate (NH₄HCO₃, AR) and hydrogen peroxide (30% H₂O₂, AR) as the precursor, precipitant and oxidant single CeO₂, respectively.^{30,34} The gas phase sulfation of CeO₂ was conducted in a tube furnace at 50 °C according to the hydrolysis temperature of organic sulfur.^{3,15,19} The concentration and type of organic sulfur were chosen as follows: CS₂ 30 ppm + COS 140 ppm (COS:CS₂=7:3 based on the number of sulfur atom in COS and CS₂), 0.33 vol.% H₂O (when used) and the concentrations of O₂ were selected as 0.3 vol.%, 5.0 vol.%, 10.0 vol.% (when applicable) according to the reported researches about the hydrolysis of COS or/and CS₂(Table S1). The total flow rate was set at 500 mL/min and N₂ (99.999 vol.%) was used to balance the mixture. The sulfation time for all samples was set at 3 hours. To simplify the identification, the pretreated catalysts were respectively labeled as CeO₂-OS, CeO₂-OS-O₂ (representing 5.0 vol.% O₂), CeO₂-OS-H₂O (representing 0.33 vol.% H₂O), and CeO₂-OS-O₂+H₂O, where OS denotes organic CS₂+COS. For example, CeO₂-OS-O₂+H₂O represents the gas-phase sulfated CeO₂-OS catalyst by organic CS₂+COS at 50 °C under the action of both 0.33 vol.% H₂O and 5.0 vol.% O₂. All samples were passed through a 40-60 mesh sieve for the activity evaluation.

2.2. Catalytic activity test

The NH₃-SCR catalytic performance was tested in a fixed bed micro-reactor at a temperature range of 150~400 °C by using 0.45 g catalyst. The corresponding gas hourly space velocity (GHSV) is 200,000 mL/(g·h) with the total flow rate of 1500 mL/min for the simulated flue gas. The simulated flue gas consists of 600 ppm NH₃, 600 ppm NO, 5.0 vol.% O₂ and balance gas 99.999 vol.% N₂. After the reaction system reaches a stable state, the activity test data is recorded to avoid the effect of gas adsorption over the catalyst. The concentrations of O₂ and NO_x at inlet and outlet were continuously monitored by T-350 flue gas analyzer (Testo, Germany), and the NO_x conversion rate (η) is calculated according to the following formula: η = (1–[NO_x]_{out}/[NO_x]_{in})×100%, where [NO_x]_{in} and [NO_x]_{out} represent the inlet and outlet concentrations of gaseous NO_x (NO and NO₂), respectively.

2.3. Catalyst characterizations

The physical and chemical properties of catalysts were characterized by N₂ adsorption-desorption, scanning electron microscopy (SEM), transmission electron microscopy (TEM), high-resolution transmission electron microscopy (HR-TEM), X-ray diffraction (XRD), Raman spectroscopy (Raman), X-ray photoelectron spectroscopy (XPS), H₂ temperature programmed reduction (H₂-TPR), NH₃ temperature programmed desorption (NH₃-TPD) and thermogravimetric (TG) experiments.^{30,35} The detailed test process is given in the Supplementary Information.

3. Results and discussion

3.1. Evaluation of catalytic activity

Our previous research found that the reductive organic sulfur presented better promotional effect on the NH₃-SCR activity of CeO₂ catalyst than the traditional SO₂ when the gas-phase sulfation was carried out at 300 °C, and the promoting patterns of CS₂, COS and SO₂ were in according with their reducibility: $CS_2 > COS > SO_2$. Moreover, the introduction of 5.0 vol.% O₂ reduced the promotional effect of CS_2 on the catalytic activity, and $CeO_2-CS_2+O_2-3h$ presented the similar NH₃-SCR activity to CeO_2-SO_2-3h .³⁰ Therefore, the influence of gas-phase sulfation temperature on the NH₃-SCR activity of the sulfated CeO_2 catalysts by organic COS or CS_2 was investigated, and the results are given in Fig. S1. It can be found that the decrease of the gas-

phase sulfation temperature from 300 °C to 100 and 50 °C contributes to enhancing the catalytic performance of the sulfated CeO₂ catalyst by organic CS₂. This phenomenon has also been confirmed for the gas-phase sulfation of COS (Fig.S1 (B)). At the same time, the hydrolysis conditions for organic COS/CS₂ have been summarized in Table S2. From Table S2, we can see that the hydrolysis of organic COS/CS₂ are usually carried out at the temperatures of 50~150 °C. Therefore, in order to establish a connection between the NH₃-SCR activity and the hydrolysis of organic sulfur for CeO₂ catalyst, 50 °C was chosen as the gas-phase sulfation temperature of COS+CS₂ to investigate the effect of components in blast furnace gas on the NH₃-SCR activity of the sulfated CeO₂-OS catalyst in the following sections.

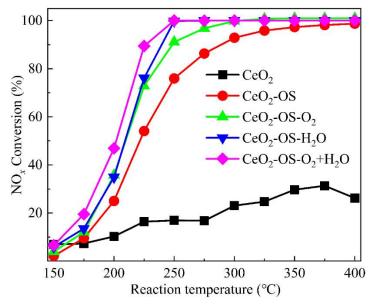


Fig. 1. Influence of H₂O or/and O₂ introduction on the NH₃-SCR activity of the gas-phase sulfated CeO₂ catalyst by organic CS₂+COS at 50 °C for 3 h. The simulated flue gas components during the sulfation: CS₂ 30 ppm + COS 140 ppm (COS:CS₂=7:3); H₂O=0.33 vol.% (when used); O₂=5.0 vol.% (when used).

As a typical component of blast furnace gas, the concentration of O₂ affected the formation of sulfates on the catalysts surfaces during the low-temperature hydrolysis of organic sulfur, and might affect the NH₃-SCR activity of the CeO₂ catalyst treated by the gas-phase sulfation of organic COS or/and CS₂. Therefore, it is very meaningfully to investigate the influence of O₂ introduced concentrations on the NH₃-SCR activity of the sulfated CeO₂-OS catalyst when the gas-phase sulfation is carried out at the low hydrolysis temperature of organic COS or/and CS₂. As shown in Fig. S2, the introduction of 0.3 vol.% O₂ scarcely affect the catalytic performance of CeO₂-OS catalyst, demonstrating that the presence of low concentration O₂ doesn't influence

the promotional effect of CS₂+COS gas-phase sulfation. However, the enhancement of O₂ concentration from 0.3 vol.% to 5.0 vol.% effectively enhances this promotional effect, which is obviously different from the inhibition of 5.0 vol.% O₂ introduction on the NH₃-SCR activity of the gas-phase sulfated CeO₂-OS catalyst by the reductive CS₂ at 300 °C, indicating that the reducibility of COS or/and CS₂ might not influence the facilitation of their gas-phase sulfation at the low hydrolysis temperature of organic sulfur on the NH₃-SCR activity of CeO₂ catalyst. But the introduction of 5.0 vol.% O₂ might regulate the surface acid sites of the sulfated CeO₂-OS catalyst by affecting the formation of sulfates. Instead, the further enhancement of O₂ concentration to 10.0 vol.% decreases the medium/high temperature NH₃-SCR activity of CeO₂-OS catalyst. Therefore, the introduction of oxygen can affect the promotional effect of low-temperature gas-phase sulfation of organic sulfur on the NH₃-SCR activity of the sulfated CeO₂-OS catalyst, and the suitable introduced concentration of O₂ is 5.0 vol.%.

As another typical component of blast furnace gas, the presence of H₂O contributes to the hydrolysis of organic sulfur on the basic catalysts surfaces which is an auxiliary agent for the hydrolysis of COS or/and CS₂. Therefore, on the basis of the above research, water was also introduced into the gas-phase sulfation of organic COS+CS₂ at 50 °C to investigate the influence of H₂O introduction and its synergistic effect with oxygen, and the results are given in Fig. 1. According to the results in Fig. 1, it can be found that introduction of 0.33 vol.% H₂O improves the NH₃-SCR activity of the sulfated CeO₂-OS catalyst, and CeO₂-OS-H₂O presents better NO_x reduction catalytic performance of 225-275 °C than CeO₂-OS-O₂. Furthermore, the introduction of 5.0 vol.% O₂ further increases the low-temperature NH₃-SCR activity of CeO₂-OS-H₂O, and there exists a certain synergistic promotional effect of O₂ and H₂O introduction on the catalytic performance of NO_x reduction over the sulfated CeO₂-OS catalyst. Therefore, the CeO₂-OS-O₂, CeO₂-OS-H₂O and CeO₂-OS-O₂+H₂O catalysts were chosen to be characterized in the following sections to reveal the synergistic promotional effect of H₂O and O₂ introduction on the NH₃-SCR activity of the gas-phase sulfated CeO₂-OS catalyst by organic COS+CS₂ at 50 °C.

3.2. Morphological analysis

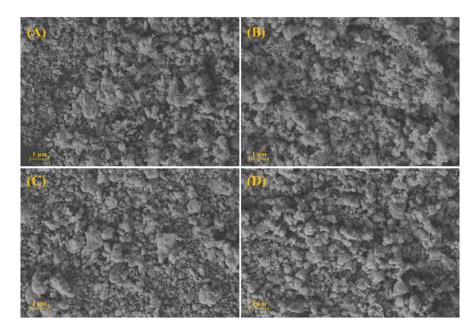
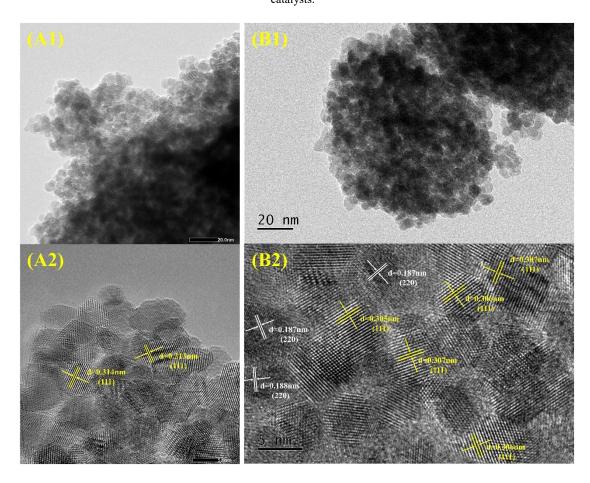


Fig. 2. The SEM images of (A) CeO₂-OS, (B) CeO₂-OS-O₂, (C) CeO₂-OS-H₂O and (D) CeO₂-OS-O₂+H₂O catalysts.



 $\textbf{Fig. 3.} \ \ \text{The TEM/HR-TEM images of (A1)-(A2) CeO}_2 \ \ \text{and (B1)-(B2) CeO}_2 - OS-O_2 + H_2O \ \ \text{catalysts.}$

SEM and TEM/HR-TEM were obtained to investigate the influence of H_2O or/and O_2 introduction on the morphology of the gas-phase sulfated CeO_2 -OS catalyst by organic

COS+CS₂ at 50 °C. According to the results of SEM in Fig. 2 and Fig. S3, it can be found that the disorderly dispersed particles are presented on CeO₂-OS surface and there also exists a certain degree of agglomeration for them due to the accumulation of nanoparticles. Meanwhile, the introduction of O₂ or H₂O to the low-temperature gas-phase sulfation of organic COS+CS₂ slightly increases the agglomeration and crystallinity of nanoparticles on the surface of CeO₂-OS, which is mainly attributed to the formation and deposition of sulfate species or/and sulfur element on the catalyst surface, resulting in a decrease of specific surface area and pore volume. Furthermore, the coexistence of O₂ and H₂O during the gas-phase sulfation of COS+CS₂ makes the distribution of particles on the catalyst surface more uniform, which is conductive to the formation of inter-particle pores.³⁶ Therefore, the TEM/HR-TEM images of CeO₂ and CeO₂-OS-O₂+H₂O were also tested to study the influence of the low-temperature gas-phase sulfation of organic COS+CS₂ at the presence of H₂O and O₂ on the structural morphology of CeO₂ catalyst. As shown in Fig. 3, this gas-phase sulfation treatment makes the lattice spacing of 0.313 nm and 0.314 nm for the surface (111) crystal planes of cubic fluorite CeO₂ change to 0.305 nm, 0.306 nm and 0.307 nm owing to the lattice shrinkage caused by the deposition of sulfur element.³⁷ Moreover, the deposition of sulfur element also leads to the appearance of the (220) crystal planes with the lattice spacing of 0.187 nm and 0.188 nm.^{38,39} The average diameters of nanoparticles on the CeO₂ and CeO₂-OS-O₂+H₂O surfaces were calculated according to the images of TEM/HR-TEM. It can be found that the low-temperature gas-phase sulfation of organic COS+CS2 at the presence of H2O and O2 enhances the average particle diameters of cubic fluorite CeO2 from 4.78 nm to 4.93 nm, which might be attributed to the formation and deposition of uniformly dispersed sulfates or/and sulfur element on the catalyst surface during the low-temperature gas-phase sulfation of organic sulfur.

3.3. Texture and structure characterization

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In order to investigate the influence of H₂O or/and O₂ introduction on the pore structure of the gas-phase sulfated CeO₂-OS catalyst by organic COS+CS₂ at 50 °C, the N₂ adsorption-desorption characterization was carried out and the results are shown in Fig. 4 and Table 1. According to IUPAC classification, the as-synthesized catalysts all exhibit the type IV isotherms of N₂ adsorption-desorption and the related capillary-condensation hysteresis loop corresponds to H3 type, which is usually attributed to the formed pores from the accumulation of

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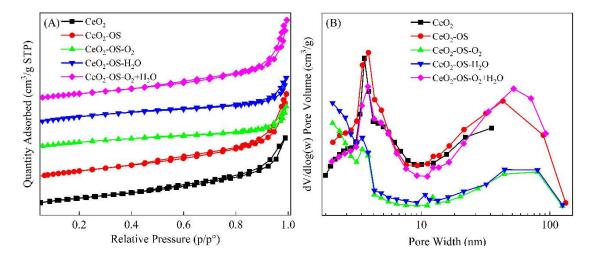


Fig. 4. The N₂ adsorption-desorption isotherms (A) and pore size distributions (B) of the as-synthesized catalysts.

Furthermore, the introduction of H₂O or O₂ during the gas-phase sulfation of organic COS+CS₂ makes the closing point of N₂ adsorption-desorption isotherm at low pressure for CeO₂-OS catalyst shift to right, indicating that the presence of H₂O or O₂ leads to the blocking of partial mesoporous and macro-porous pores of catalyst by regulating the formation and deposition of sulfates and sulfur element on cubic fluorite CeO₂ surface. Interestingly, CeO₂-OS-O₂+H₂O exhibits similar value of the closing point at low pressure to those of CeO₂-OS and CeO₂ catalysts, demonstrating that these three catalysts have similar pore size distributions and the co-existence of H₂O and O₂ during the gas-phase sulfation of organic COS+CS₂ overcomes their respective adverse effects on the blockage of the pore structure of CeO₂-OS catalyst to some extent. The results of pore size distribution in Fig. 4(B) indicate that the low-temperature gas-phase sulfation of organic COS+CS2 presents almost no impact on the pore size distribution of CeO₂ catalyst, but the introduction of H₂O or O₂ during the gas-phase sulfation reduces the pore structure of CeO₂-OS catalyst at 2-100 nm. In addition, some microporous pores emerge for both CeO₂-OS-H₂O and CeO₂-OS-O₂ catalysts, and they present the distribution of the pore structure at both ends. However, the co-existence of H₂O and O₂ during the gas-phase sulfation eliminates this effect, and CeO₂-OS-O₂+H₂O also exhibits a bimodal pore size distribution as the same as those of CeO₂-OS and CeO₂ catalysts, although its mesoporous pores are less. The calculated results in Table 1 demonstrate that the introduction of H₂O or O₂ during the gas-phase sulfation reduces the BET surface area and pore volume of CeO2-OS catalyst, despite CeO2-OS-H₂O and CeO₂-OS-O₂ have smaller average pore sizes. According to the catalytic performance in

Fig. 1, the pore structure properties might not be the decisive factor for the NH₃-SCR activity of the gas-phase sulfated CeO₂-OS catalyst by organic COS+CS₂ under the conditions of H₂O or/and O₂.

Table 1 The physical structural parameters and the calculated oxygen vacancies of the as-prepared catalysts

Samples	BET surface area a (m^{2}/g)	Pore Volume ^b (cm³/g)	Pore diameter ^c (nm)	$I_{(600+1180)}/I_{461}$ d
CeO ₂	119.62	0.199	6.44	0.026
CeO ₂ -OS	127.86	0.280	8.34	0.032
CeO ₂ -OS-O ₂	101.96	0.141	6.85	0.044
CeO ₂ -OS-H ₂ O	113.31	0.155	6.43	0.047
CeO ₂ -OS-O ₂ +H ₂ O	107.70	0.244	8.57	0.054

²⁸⁸ a BET surface area

The influence of H₂O or/and O₂ during the gas-phase sulfation on the X-ray diffraction (XRD) patterns of the sulfated CeO₂-OS catalyst by organic COS+CS₂ at 50 °C were measured, and the results are given in Fig. 5 and Fig. S5. According to the results of the X-ray diffraction (XRD) patterns, the as-synthesized CeO₂ catalyst has a typical cubic fluorite CeO₂ (PDF#34-0394) crystal according to the detected lattice diffraction peaks at 28.6°, 33.3°, 47.6°, 56.5°, 59.1°, 69.4°, 76.9° and 79.2°.30 Meanwhile, the low-temperature gas-phase sulfation of organic COS+CS₂ effectively reduces the intensity of the lattice diffraction peaks attributed to cubic fluorite CeO₂ crystal for the as-synthesized CeO₂ catalyst. Interestingly, the introduction of H₂O or O₂ during the gas-phase sulfation decreases the sulfated degree of cubic fluorite CeO₂ crystal by organic COS+CS₂, and the CeO₂-OS-H₂O and CeO₂-OS-O₂ catalysts present stronger lattice diffraction peaks of cubic fluorite CeO₂ than CeO₂-OS. Furthermore, the co-introduction of H₂O and O₂ enhances this effect and CeO₂-OS-O₂+H₂O presents the strongest lattice diffraction peaks attributed to cubic fluorite CeO₂ among the gas-phase sulfated CeO₂-OS catalysts by organic COS+CS₂ at 50 °C. This indicates that the sulfation atmospheres absolutely affect the sulfated degree of cubic fluorite CeO₂ and thus regulate the formation and deposition of sulfur-containing

^b BJH desorption pore volume

^c BJH desorption pore diameter

d Relative content of oxygen vacancies

species in catalyst. The local XRD patterns at 15-30 ° in Fig. 5(B) confirm that the introduced H₂O or O₂ might play different roles on the formation of sulfur-containing species, and the introduction of O₂ helps to the crystallization of sulfates or/and sulfur element than H₂O in the sulfated CeO₂-OS catalyst. Previous researches had pointed out that the emerged diffraction peaks at 15-30 ° were mainly attributed to sulfate (Ce₂(SO₄)₃·4H₂O #38-0571, Ce₂(SO₄)₃·2H₂O #37-0762) and sulfur element (#34-0941) for the sulfated CeO₂ catalysts. Hence, the existence of H₂O or/and O₂ can regulate the formation and deposition of sulfur-containing species in CeO₂ catalyst during the gas-phase sulfation of organic COS+CS₂ at 50 °C, and CeO₂-OS-O₂+H₂O exhibits similar lattice diffraction patterns of sulfates or/and sulfur element at 15~30 ° to CeO₂-OS-O₂.

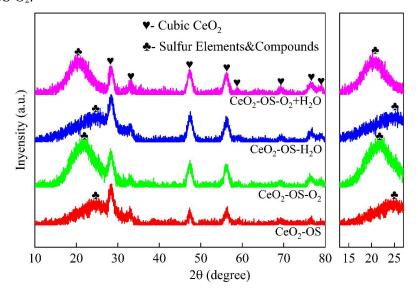


Fig. 5. The XRD patterns (A) and the locally XRD ($10 \sim 30^{\circ}$) (B) of the gas-phase sulfated CeO₂-OS catalysts.

The Raman spectra of CeO₂, CeO₂-OS, CeO₂-OS-O₂, CeO₂-OS-H₂O and CeO₂-OS-O₂+H₂O catalysts were tested to further investigate the formed sulfur-containing species on the structure of CeO₂ catalyst under the different atmospheres of low-temperature gas-phase sulfation. As shown in Fig. 6, it can be seen that three Raman characteristic peaks were detected for the assynthesized catalysts. Among them, the band at 464 cm⁻¹ is attributed to the F_{2g} vibrational mode of cubic fluorite ceria, which is viewed as the symmetric breathing of oxygen anions around cerium cations, while the bands at 600 cm⁻¹ and 1180 cm⁻¹ are ascribed to the characteristic peaks for the intrinsic oxygen vacancies from the reaction of $Ce^{4+} \rightarrow Ce^{3+}$. Meanwhile, the low-temperature gas-phase sulfation of organic COS+CS₂ makes the F_{2g} vibration peak attributed to cubic fluorite CeO_2 shift from 464 cm⁻¹ to 461 cm⁻¹, indicating the existence of the structural

change for the cubic fluorite CeO₂ under the interaction of the formed sulfur-containing species. 44 Furthermore, the introduction of H₂O exhibits stronger enhancement on the intensity of the F_{2g} vibration peak for the sulfated CeO₂-OS catalyst than O₂, and CeO₂-OS-O₂+H₂O presents similar intensity of this peak to CeO₂-OS-H₂O. Mei et al. pointed out that the red-shifted and increase of maximum half width values for the F_{2g} peaks resulted in the enhancement of oxygen vacancies, which was generally considered to facilitate the migration of oxygen atoms from the lattice position to the interstitial position, thus accelerated the conversion frequency between the chemisorbed oxygen and lattice oxygen on the catalysts surfaces. 45-47 Consequently, the relative concentrations of oxygen vacancies were quantified for the as-prepared catalysts by calculating "I₍₆₀₀₊₁₁₈₀₎/I₄₆₁". ^{26,41} As shown in Table 1, the introduction of H₂O or/and O₂ during the gas-phase sulfation has a significant effect on the relative concentration of oxygen vacancies formed on the sulfated CeO₂-OS catalyst surface by organic COS+CS₂ at 50 °C and the calculated values decrease as follow: CeO_2 -OS- O_2 + $H_2O > CeO_2$ -OS- $H_2O > CeO_2$ -OS- $O_2 > CeO_2$ -OS $> CeO_2$. Therefore, the co-existence of H₂O and O₂ presents a synergistic effect on enhancing the relative concentration of oxygen vacancies on the sulfated CeO2-OS catalyst surface by improving the interaction between the formed sulfur containing species and the cubic fluorite CeO2, and this pattern is consistent with the influence of H₂O or/and O₂ introduction on the NH₃-SCR activity of the sulfated CeO₂-OS catalyst by organic COS+CS2 at 50 °C.

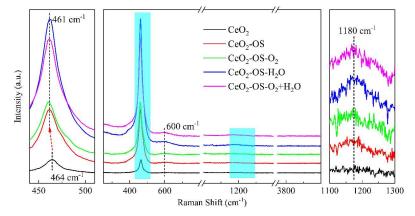


Fig. 6. The Raman spectra of CeO₂, CeO₂-OS, CeO₂-OS-O₂, CeO₂-OS-H₂O and CeO₂-OS-O₂+H₂O catalysts.

3.4. Surface active components analysis

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The characterization results of N₂ adsorption-desorption, XRD and Raman all indicate that the introduction of H₂O or/and O₂ during the gas-phase sulfation affects the formation and

deposition of sulfur-containing species on the sulfated CeO₂-OS surface, thus influences the surface dispersion of elements and valences of catalyst, which have always been considered to be an important role on the NH₃-SCR activity. Hence, X-ray photoelectron spectroscopy (XPS) was tested to obtain the surface information of elements dispersion and valences over the assynthesized catalysts. As shown in Fig 7(A), the Ce 3d spectra can be fitted into eight sub-peaks corresponding to four pairs of spin-orbit doublets, which are attributed to Ce4+ (u, u", u"', v, v" and v''') and Ce³⁺ (u' and v') species, respectively.^{22,48} Meanwhile, the low-temperature gas-phase sulfation of organic COS+CS2 makes the binding energies attributed to the Ce 3d XPS spectra of CeO₂ catalyst shift to left by reducing the electron cloud density around cerium ions via the interaction between the formed sulfate species and cubic fluorite CeO₂. ^{49,50} Zhang et al. pointed out that the doping of P element also led the binding energy of Ce 3d XPS spectra shift to higher value due to the electronic excitation effect of P and Ce ions on CeO₂ surface.⁵¹ From Table 2, it can be found that the introduction of H₂O or O₂ during the gas-phase sulfation effectively improves the calculated molar ratio of Ce3+/(Ce3++Ce4+) on CeO2-OS surface, although it decreases the formed quantity of sulfur-containing species. Furthermore, this promotional effect is further enhanced by the co-presence of H₂O and O₂, and CeO₂-OS-O₂+H₂O exhibits the largest surface molar ratio of Ce³⁺/(Ce³⁺+Ce⁴⁺) and the least surface concentration of S element. Generally, the formation of Ce³⁺/Ce⁴⁺ pairs contributes to the migration and release of lattice oxygen, thus higher surface Ce³⁺/(Ce³⁺+Ce⁴⁺) molar ratio has usually been thought to be beneficial to the generation of surface oxygen vacancies and the NH₃-SCR activity of CeO₂ catalyst. 52,53 Therefore, the introduction of H2O or/and O2 during the gas-phase sulfation decreases the surface concentration of Ce species over the sulfated CeO2 catalyst by organic COS+CS₂, but increases the molar ratio of Ce³⁺/(Ce³⁺+Ce⁴⁺) on the catalyst surface, which might enrich the oxygen vacancies of catalyst. The results in Fig. 7(B) indicate that the O 1s spectra of CeO₂ can be fitted into three peaks located at about 529 eV, 530 eV and 531.8 eV, which are attributed to the lattice oxygen (O_{α}) , the surface chemisorbed oxygen (O_{β}) and the lattice oxygen (O_γ) bonded with Ce₂O₃, respectively.^{54,55} The gas-phase sulfation of organic COS+CS₂ decreases the total concentration of oxygen on CeO₂ surface, but improves the calculated surface $O_{\beta}/(O_{\alpha}+O_{\beta}+O_{\gamma})$ molar ratio of catalyst, which is usually thought to promote the oxidation of NO to NO₂ and the NH₃-SCR activity via the "fast SCR" reaction. ⁵⁶⁻⁵⁸ Furthermore, the introduction

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of H_2O or O_2 during the gas-phase sulfation further increases the molar ratio of $O_\beta/(O_\alpha+O_\beta+O_\gamma)$ on CeO_2 -OS surface, and both CeO_2 -OS- H_2O and CeO_2 -OS- O_2 also present larger concentrations of total oxygen than that of CeO_2 . In addition, there exist a synergistic promotional effect of H_2O and O_2 introduction on the formation of surface chemisorbed oxygen (O_β) of CeO_2 -OS catalyst.

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As shown in Fig. 7(C), the S 2p spectra of CeO₂-OS can be fitted into three sub-peaks located at 163.8 eV, 168.3 eV and 169.3 eV, and the first sub-peak is attributed to sulfur while the other two sub-peaks are ascribed to S⁶⁺ species.^{59,60} Interestingly, the introduction of O₂ during the gas-phase sulfation leads the sub-peak of sulfur to disappear, indicating that the presence of O₂ promotes the oxidization of sulfur and the formation of sulfate species. Meanwhile, the subpeak of sulfur still exists in CeO₂-OS-H₂O catalyst, but this peak also disappears after introducing oxygen together during the gas-phase sulfation. Thus, the sulfated atmosphere absolutely affects the conversion of the adsorbed COS+CS2 on cubic fluorite CeO2 surface, but the role of O2 is obvious different from H2O. The calculated data from XPS spectra in Table 2 indicate that the introduction of O2 during the gas-phase sulfation enhances the surface sulfation of cubic fluorite CeO₂ and promotes the conversion of Ce⁴⁺ to Ce³⁺, but it decreases the formation of sulfur-containing species on CeO2-OS surface. This demonstrates that the presence of O2 improves the formation of Ce3+-based sulfates via enhancing the catalytic oxidization of sulfur, which increases the concentrations of total oxygen, $Ce^{3+}/(Ce^{3+}+Ce^{4+})$ and $O_{\beta}/(O_{\alpha}+O_{\beta}+O_{\gamma})$ molar ratios on the catalyst surface. However, the introduction of H₂O also helps to the conversion of COS+CS2 on cubic fluorite CeO2 surface via its promotional effect on the hydrolysis of organic sulfur, and partial hydrolysis intermediate product of hydrogen sulfide desorbs from the surface of CeO₂. ¹⁸ As a consequence, less sulfur-containing species, including sulfates and sulfur, are formed on CeO₂-OS-H₂O surface, but this catalyst exhibits larger surface molar ratios of $Ce^{3+}/(Ce^{3+}+Ce^{4+})$ and $O_6/(O_\alpha+O_\beta+O_\gamma)$ than those of CeO_2 -OS+O₂. Therefore, the co-existence of H₂O and O₂ presents a synergistic promotional effect on the conversion/hydrolysis of organic COS+CS2 and the formation of dispersive sulfates on the surface of the low-temperature gas-phase sulfated CeO₂-OS catalyst. CeO₂-OS-O₂+H₂O has the largest surface $Ce^{3+}/(Ce^{3+}+Ce^{4+})$ and $O_{\beta}/(O_{\alpha}+O_{\beta}+O_{\gamma})$ molar ratio, although its surface formed sulfur-containing species, mainly sulfates, is least compared to the CeO2-OS, CeO2-OS-O2 and

CeO₂-OS-H₂O catalysts. Previous research confirmed that the formation of sulfate species improved the conversion of lattice oxygen to adsorbed oxygen on the catalysts surfaces during the gas-phase sulfation.^{61,62} In addition, the presence of O₂ had been found to improve the oxidization of sulfur to SO₂ under the condition of sufficient oxygen content, and the present of low concentration H₂O promoted the hydrolysis activity of organic COS and CS₂ over catalyst, but high concentration H₂O led a film of water formed on the pore-structure of catalyst, which prevented the diffusing of organic COS and CS₂ to the hydrolytic active site, inhibiting the catalytic hydrolysis activity. ^{18,62,63} These all support the finding of this article about the influence of H₂O or/and O₂ introduction on the conversion and deposition of sulfur-containing species over the gas-phase sulfated CeO₂-OS catalyst by organic COS+CS₂ at 50 °C.

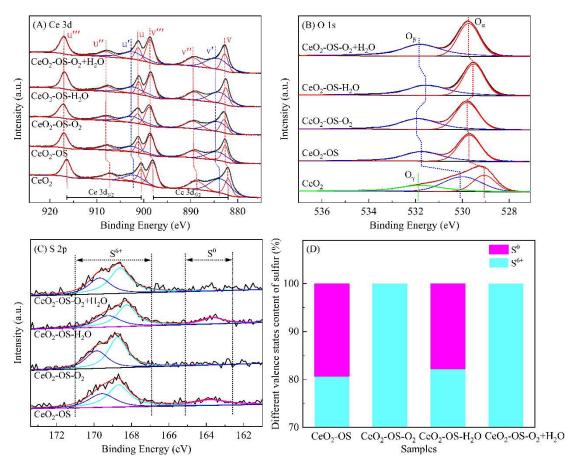


Fig. 7. The XPS spectra of CeO₂, CeO₂-OS, CeO₂-OS-O₂, CeO₂-OS-H₂O and CeO₂-OS-O₂+H₂O catalysts: (A)

Ce 3d, (B) O 1s, (C) S 2p, (D) Sulfur valence distribution.

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Table 2 The calculated surface compositions and atomic ratios of the as-prepared catalysts

Catalysts .	Atomic concentrations (%)		Atomic ratios (%)		
	Се	О	Sa	$Ce^{3+}/(Ce^{3+}+Ce^{4+})$	$O_{\beta}/(O_{\alpha}+O_{\beta}+O_{\gamma})$
CeO ₂	36.16	63.84	-	31.34	44.16
CeO ₂ -OS	32.15	63.24	4.61	31.75	44.69
CeO ₂ -OS-O ₂	30.92	65.30	3.78	36.08	46.32
CeO ₂ -OS-H ₂ O	32.73	63.94	3.33	36.42	46.79
CeO ₂ -OS-O ₂ +H ₂ O	31.63	65.18	3.19	37.57	48.54

^a the sum of S⁶⁺ and S⁰ calculated from the XPS spectra.

3.5. Thermogravimetric analysis

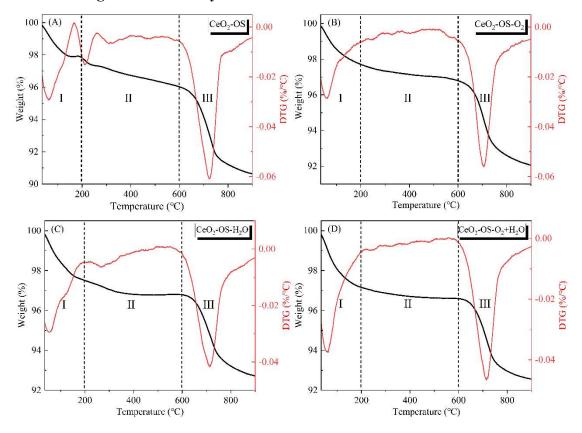


Fig. 8. The TG-DTG curves of CeO₂-OS, CeO₂-OS-O₂, CeO₂-OS-H₂O and CeO₂-OS-O₂+H₂O catalysts.

The results of XPS spectra indicate that the introduction of H₂O or/and O₂ during the gasphase sulfation can regulate the formation of sulfur-containing species, including sulfates and sulfur, on the gas-phase sulfated CeO₂-OS catalyst by organic COS+CS₂ at 50 °C. Hence, the thermal characteristics of conversion and decomposition for the formed sulfur-containing species were studied by thermogravimetric analysis in order to further investigate the influence of H₂O or/and O₂ introduction, and the results are shown in Fig. 8. The thermal weight loss of the sulfated CeO2-OS catalyst can be divided into three parts, and the steep weight loss peak observed at 30-200 °C is mainly attributed to the desorption of the physically absorbed water or/and the de-hydroxylation.²⁴ In addition, the slight weight loss observed at 200-600 °C is ascribed to the emission of SO₂ via the oxidization of the formed sulfur in the CeO₂-OS catalyst by its inherent oxygen-containing functional groups. Finally, the third weight loss detected at 600-800 °C is attributed to the decomposition of sulfates formed in catalyst.^{23,31} However, the introduction of O2 during the gas-phase sulfation makes the second weight loss ascribed to the oxidization of sulfur almost disappear, indicating that the presence of O₂ restricts the formation of sulfur in the CeO₂-OS+O₂ catalyst via the oxidation reaction, which is in accordance with the results of XPS spectra in Section 3.4, although XPS is a surface-sensitive technique that mainly detects the elemental composition on the catalysts surfaces. 17,64 Furthermore, the third weight loss attributed to the decomposition of sulfates also decreases under the condition of O2, demonstrating that the introduction of O₂ during the gas-phase sulfation promotes the desorption of the sulfur-containing intermediates rather than the further oxidation to sulfates. Interestingly, the introduction of 0.33 vol.% H₂O exhibits better promotional effect on reducing the formed quality of sulfates than 5.0 vol.% O2, which might be attributed to its improved effect on the conversion of organic COS+CS₂ on cubic fluorite CeO₂ surface by optimizing the hydrolysis activity. It should be mentioned that the calculated mass of the second weight loss attributed to the oxidization of sulfur to SO₂ decreases as follow for the sulfated CeO₂ catalysts: CeO₂-OS $(0.91\%) > \text{CeO}_2\text{-OS-H}_2\text{O} (0.47\%) > \text{CeO}_2\text{-OS-O}_2 (0.37\%) > \text{CeO}_2\text{-OS-O}_2 + \text{H}_2\text{O} (0.29\%)$. This indicates that the presence of O₂ exhibits better promotional effect on restricting the formation of sulfur during the low-temperature gas-phase sulfation of organic COS+CS₂ than H₂O, and the co-introduction of O₂ further decreases the formed quality of sulfur in the CeO₂-OS-H₂O catalyst. There exists a synergistic effect of H₂O and O₂ introduction on reducing the formed amount of sulfur and sulfates during the low-temperature gas-phase sulfated CeO₂-OS catalyst by organic COS+CS₂. As shown in Fig. 1, Fig. 7, Fig. 8 and Table 3, CeO₂-OS-O₂+H₂O has the least sulfurcontaining species compared to the other sulfated catalysts, but presents the best NH3-SCR activity. This demonstrates that the formed highly dispersive sulfates might play an important

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role on influencing the catalytic performance of NO_x reduction over the low-temperature gasphase sulfated CeO_2 -OS catalyst by $COS+CS_2$ at the presence of H_2O or/and O_2 .

Table 3. The results of mass loss of sulfate and the calculated peak areas of the H2-TPR spectra for the as-

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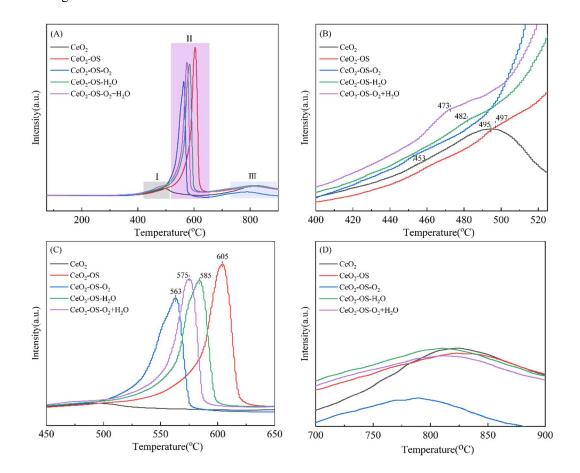
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Samples	Mass loss of sulfate ^a (%)	H ₂ -TPR peak area (a.u.)		
		I	II	III
CeO ₂	-	922	-	1274
CeO ₂ -OS	5.44	462	6550	1956
CeO ₂ -OS-O ₂	4.74	877	4905	903
CeO ₂ -OS-H ₂ O	4.07	672	5939	2066
CeO ₂ -OS-O ₂ +H ₂ O	4.05	876	5418	1895

^a the mass loss of sulfate calculated from the TG-DTG curves.

3.6. The properties of redox ability and surface acidity

The redox properties and acid sites have been usually thought to play an important role on the NH₃-SCR activity of catalyst. 65,66 Hence, H₂-TPR and NH₃-TPD were also carried out to investigate the influence of H₂O or/and O₂ introduction during the gas-phase sulfation on the redox properties and acid sites of the sulfated CeO₂-OS catalyst by organic COS+CS₂ at 50 °C. According to the results of H₂-TPR in Fig. 9 and Table. 3, it can be seen that two broad reduction peaks at 400~550 °C (region I) and 700~900 °C (region III) are detected for CeO2, which are attributed to the reduction of Ce4+ to Ce3+ on the surface and sub-surface of CeO2 and the reduction of Ce⁴⁺ to Ce³⁺ in the bulk phase, respectively. In addition, one new reduction peak ascribed to the formed metal sulfate species appears at 500~700 °C (region II) for the sulfated CeO₂-OS catalysts.^{67,68} In region I, the introduction of H₂O or/and O₂ during the low-temperature gas-phase sulfation of organic COS+CS2 makes the reduction temperature shift toward lower temperature and increases the amount of reduced species, which might be attributed to the fact that the adsorbed organic COS+CS2 reacts with the oxygen-containing functional groups on cubic fluorite CeO2 surface, bringing the sulfated-induced degradation of the Ce-O bond in catalyst and promoting an increase in surface Ce³⁺ and oxygen vacancies.^{30,69} In addition, the temperatures of the reduction peaks for the CeO₂-OS-O₂, CeO₂-OS-O₂+H₂O catalysts within region II and III are lower than that of CeO₂-OS. This indicates that the introduction of O₂ or/and H₂O into the simulated gas-phase sulfation atmosphere leads the metal sulfate formed on the catalysts surfaces to be reduced easier.⁷⁰ Moreover, CeO₂-OS-O₂+H₂O has more reduction species than CeO₂-OS-O₂ catalyst, which might be an important reason for its good NH₃-SCR activity. Therefore, the introduction of O₂ or/and H₂O into the gas-phase sulfation atmosphere of organic COS+CS₂ at 50 °C modulates the reducibility of the sulfated CeO₂-OS catalyst by affecting the conversion of the surface adsorbed COS+CS₂ into the reducible metal sulfates.



 $\textbf{Fig. 9.} \ \ \text{The H_2-TPR profiles of CeO_2, CeO_2-OS, CeO_2-OS-O_2$, CeO_2-OS-H$_2O$ and CeO_2-OS-O_2$+H$_2O$ catalysts.$

Our previous study had confirmed that the gas-phase sulfation of reductive organic CS₂ at 300 °C induced more SO₄²⁻ formed in cerium oxide and improved the surface acid sites of catalyst, especially the low-temperature Lewis acid sites, thus presented better promotional effect on the NH₃-SCR activity of CeO₂ catalyst than the traditional inorganic SO₂.³⁰ Furthermore, the NH₃ desorption peak at lower temperature was attributed to the weak acid sites and physically adsorbed NH₃ species, and the desorption peak at higher temperature was ascribed to the NH₃ species adsorbed on the medium-strong acid sites.^{58,71,72} Based on the NH₃-TPD spectra of the

gas-phase sulfated CeO₂-OS catalysts, it can be found that the introduction of H₂O or O₂ decreases the weak acid sites of CeO2-OS catalyst, and the co-existence of H2O and O2 further enhances this reduction, indicating that the introduction of H₂O or/and O₂ during the gas-phase sulfation is unbeneficial to the formation of weak acid sites for the sulfated CeO₂-OS catalyst by organic COS+CS2 at 50 °C because of their effect on reducing the formed quality of sulfates. It should be mentioned that the introduction of H₂O or/and O₂ during the gas-phase sulfation makes the peak position of the weak acid sites for the CeO₂-OS catalyst shift to lower temperature. This demonstrates that the adsorbed NH₃ species over the weak acid sites are easily desorbed from the surface of CeO2-OS-O2, CeO2-OS-H2O and CeO2-OS-O2+H2O catalysts, and present higher reactivity for NH₃-SCR. Furthermore, the co-existence of H₂O and O₂ also improves the medium-strong acid sites of CeO₂-OS catalyst although CeO₂-OS-O₂+H₂O has the least formed sulfates compared to the other sulfated CeO₂-OS catalyst. The calculated molar ratio of mediumstrong acid sites and weak acid sites in Fig. 10(B) confirms that the introduction of H₂O or/and O₂ during the gas-phase sulfation all increase the proportion of medium-strong acid sites for the sulfated CeO₂-OS catalyst, and the calculated values decrease as follow: CeO₂-OS-O₂+H₂O $(35.1\%) > CeO_2-OS-H_2O$ (24.1%) > CeO₂-OS-O₂ (23.7%) > CeO₂-OS (21.4%), which is in accordance with the NH₃-SCR activity. Previous studies pointed out that the formation of medium-strong acid sites contributed to inhibiting the excessive oxidation of NH₃ on the catalysts surfaces, thereby inhibited the non-selective catalytic oxidation of NH₃ and increased the utilization coefficient of NH₃.²⁴ Therefore, it can be induced that the introduction of H₂O or/and O₂ during the gas-phase sulfation decreases the formed quality of sulfur-containing species, including sulfur and sulfates, in the sulfated CeO₂-OS catalysts by organic COS+CS₂ at 50 °C, but the less and highly dispersive sulfates are beneficial to activate the adsorbed NH₃ species over the weak acid sites of catalyst and also improve the proportion of medium-strong acid sites, especially the co-existence of H₂O and O₂. This might be one of the important reasons for the excellent NH₃-SCR activity of the CeO₂-OS-O₂+H₂O catalyst.

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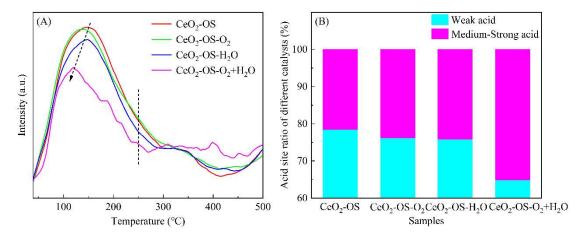


Fig. 10. The NH₃-TPD profiles of the gas-phase sulfated CeO₂-OS catalysts by organic CS₂+COS.

4. Conclusions

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As the typical components of blast furnace gas, H₂O or/and O₂ were introduced during the low-temperature gas-phase sulfation to improve the NH₃-SCR activity of the sulfated CeO₂-OS catalyst by organic COS+CS2, and there exists a synergistic promotional effect of H2O and O2 introduction on the catalytic performance of NO_x reduction over CeO₂-OS. The characterization results demonstrate that the introduction of 5.0 vol.% O₂ or 0.33 vol.% H₂O during the gas-phase sulfation enhances the conversion of organic COS+CS2 on cubic fluorite CeO2 surface, which reduces the formation of sulfur-containing species in catalyst, including sulfur and sulfates, and decreases the BET surface area and pore volume of CeO₂-OS. However, the introduction of O₂ or H₂O during the gas-phase sulfation effectively increases the molar ratio of Ce³⁺/(Ce³⁺+Ce⁴⁺) and $O_{\beta}/(O_{\alpha}+O_{\beta}+O_{\gamma})$ on CeO₂-OS surface, thus more oxygen vacancies and chemisorbed oxygen are generated. These properties of catalyst are further enhanced by the co-existence of O2 and H₂O during the gas-phase sulfation. Furthermore, the reduction of the formed sulfates under the action of introduced O2 or H2O decreases the weak acid sites of CeO2-OS catalyst, but the less and highly dispersive sulfates presents stronger reducibility. However, the introduction of H₂O or/and O₂ during the gas-phase sulfation increases the proportion of medium-strong acid sites for CeO₂-OS catalyst. These all might be the important reasons for the promotional effect of H₂O or/and O₂ introduction on the NH₃-SCR activity. Therefore, there exists a synergistic effect of H₂O and O₂ introduction during the gas-phase sulfation on the physical-chemical properties and catalytic performance of the sulfated CeO₂-OS catalyst by organic COS+CS₂ at 50 °C.

CRediT authorship contribution statement

- Zhibo Xiong: Conceptualization, Funding acquisition, Writing review & editing. Yafei Zhu and Jiaxing
- 556 Liu: Writing original draft, Methodology, Validation. Yanping Du: Writing review & editing. Fei Zhou:
- 557 Investigation, Supervision. Jing Jin and Qiguo Yang: Investigation, Supervision, Writing review & editing.
- Wei Lu: Investigation, Supervision.

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Declaration of Competing Interest

- The authors declare that they have no known competing financial interests or personal relationships that
- could have appeared to influence the work reported in this paper.

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