

# The Casablanca International Conference on Additive Manufacturing

## CASICAM'22

### Conference program

November 22-24, 2022

		Tuesday, November 22, 2022
		Welcome of Guests and Keynote Speakers
18h00-20h00		Guests and Keynote Speakers Welcome Reception
20h00-22h00		Wednesday, November 23, 2022
10h00-12h00		Welcome and Registration of Participants
12h00-14h00		LUNCH
		Opening Ceremony - Moderator: Prof. Zoula Mansouri. Conference Hall.
14h00-15h00		Pr. Houssine AZEDDOUG - President of Hassan II University Pr. Abdelmajid BADRI - ESTC Director Pr. Badreddine BENAMEUR - ENSEM Director Pr. Zitouni BEIDOURI - AMFAIM3D President Pr. Khalid ZARBANE - CASICAM'22 Chair
		Inaugural Speeches of Honorary CASICAM'22 Guests Conference Hall.
15h00-15h30		<i>Prof. Hoummada Abdeslam, Scientific Director of the Hassan II Academy of Sciences and Technics, Morocco.</i> <i>Prof. Leszek Adam Dobrzanski, Director of Science Centre ASKLEPIOS, Poland.</i> "Inaugural considerations - The importance of additive manufacturing in the contemporary concept of Economy 4.0 - has it been overestimated or underestimated?"
		Plenary Conferences : Chair, Prof. Henrique de Amorim Almeida, Polytechnic Institute of Leiria, Portugal. Conference Hall.
15h30-16h00		Conference 1 : "Additive Manufacturing - towards sustainability in Manufacturing". <i>Prof. Mika Salmi, Aalto University, Finland.</i>
16h00-16h30		Conference 2 : "3D Bioprinting in tissue engineering and regenerative medicine". <i>Prof. Adil Akkouch, Western Michigan University Homer Stryker M.D. School of Medicine, USA.</i>
16h30-17h00		Coffee break and networking
		Session 1: Chair, Prof. Leszek Adam Dobrzanski, Director of Science Centre ASKLEPIOS, Poland. Conference Hall.
		Session 2: Chair, Prof. Allan E.W. Rennie, School of Engineering, Lancaster University, UK. Salle 1.
17h00-17h20		Effect of the heat treatment on the fatigue resistance of selective laser melted 316L stainless steel. <i>A. Hamada, M. Jaskari, S. Gosh, A. Järvenpää</i>
		Local structural anisotropy in particle simulations of powder spreading in additive manufacturing. <i>S. Roy, H. Xiao, M.Y. Shaheen, T. Pöschel</i>
17h20-17h40		Temperature gradients as a source of balling and humping in laser processing of titanium. <i>M. Blank, T. Pöschel.</i>
		An open-source discrete element model for SS316L alloy powder characterization using a virtual Hall-Flow meter to study the flowability in powder bed fusion additive manufacturing. <i>A. Bouabou and S. Vaudreuil.</i>
17h40-18h00		Effect of density and surface quality on fatigue behaviour of LPBF 316L Steel. <i>M. Jaskari, A. Hamada, P. Karjalainen, A. Järvenpää</i>
		Porosity of AlSi10Mg0,6 parts produced in selective laser melting, challenges and research opportunities. <i>E. Kiass, Kh. Zarbane, Z. Beidouri</i>

**Thursday, November 24, 2022**

Plenary Conferences : Chair, Prof. Mika Salmi,

Aalto University, Finland.

Conference Hall.

09h00-09h45

Conference 3 : "Biomimetics design for Additive Manufacturing".

*Prof. Henrique de Amorim Almeida, Polytechnic Institute of Leiria, Portugal.*

09h45-10h30

Conference 4 (On-line) : "Metal Additive Manufacturing: Opportunities and Challenges".

*Prof. Mohd Rizal Bin Alkahari, Universiti Teknikal Malaysia Melaka (UTeM), Malaysia.*

10h30-11h00

Poster session / Coffee break and networking

Session 3: Chair, Prof. Prof. Leszek Adam Dobrzanski,  
Director of Science Centre ASKLEPIOS, Poland.  
Conference Hall

Session 4: Chair, Prof. Adil Akkouch, Western Michigan University Homer Stryker M.D. School of  
Medicine, USA.  
Salle 1

11h00-11h20

A review on selective laser sintering 3D printing technology for polymer materials.  
*F. Jabri, A. Ouballouch, L. Lasri, R. El Alaiji*

Additive manufacturing as an enabler of environmental solutions to address food security.  
*J. Roberts, P. Donkersley, L. Ashmore, A. Rennie*

11h20-11h40

Optimization of the roughness of PA12 parts produced by selective laser sintering.  
*Z. Faraj, M. Aboussaleh, S. Zaki, H. Abouchadi*

A Review on the Use of Additive Manufacturing to fabricate Systems with Complex Configurations to  
Improve Heat Transfer.  
*J. Byiringiro, M. Chaanaoui, S. Vaudreuil*

11h40-12h00

Viscous Layer Formation in Electrochemical Polishing L-PBF Parts with Different Surface Profiles.  
*Haitao Zhu, Yingtao Tian and Allan Rennie.*

Control of a 3D printed carbon fiber reinforced plate by ultrasonic guided wave.  
*I. Zitouni, H. Rhimini , A. Chouaf*

12h00-12h20

Effects of powder recycling on the microstructure and mechanical properties of Stainless steel 316L produced  
by SLM process.

*K. Fellah, M. Hayani Mechkouri, H. Azzouzi and K. Reklaoui.*

Smart materials moisture-responsive use in 4D printing.  
*B.B. M. A. Al Nahari, Kh. Zarbane, Z. Beidouri*

12h20-12h40

Impact of Support Structures on the Mechanical Behaviour of Components Produced by Extrusion-based  
Additive Manufacturing.

*J. Martins, M. Correia, H. Almeida, J. Vasco*

Design of a benchmark part with recent design rules for Selective Laser Melting.  
*M.A. Daoud, M.H. Mechkouri, Y. Chairi, K. Reklaoui*

12h40-13h00

Effects of build orientation and raster angle on tensile properties and surface roughness of various fused  
deposition modeling filaments.

*A. El Azzouzi, H. Zaghar, L. Lasri, M. Sallaou*

Lean and Additive Manufacturing: How Can Additive Manufacturing Contribute to Lean Manufacturing?  
*L. Driouach, Kh. Zarbane , Z. Beidouri*

13h00-14h00

LUNCH

Session 5: Chair, Prof. Henrique de Amorim Almeida,  
Polytechnic Institute of Leiria, Portugal.

Conference Hall

Session 6: Chair, Prof. Mustapha Ouardouz,  
FST of Tanger, Morocco.

Salle 1

14h00-14h20

Experimental investigation of ReCycled Pet Materials FDM process parameters using Taguchi analysis.  
*O. Colak and A. Abbasov.*

Numerical Study of Mechanical Behavior of the Topologically Optimized Part Produced Virtually by Fused  
Deposition Modeling.  
*I. Antar, M. Othmani, Kh. Zarbane, M. El Oumami, Z. Beidouri*

14h20-14h40

Multi-Response optimization of tensile behavior of 3D printed Polyethylene material using response surface  
methodology.

*A. El Magri and S. Vaudreuil.*

Design for Additive Manufacturing via Topology Optimization methodology.  
*A. Boschetto, L. Bottini, S. Vatanparast*

14h40-15h00

Mechanical performance of cellular structures in additive manufacturing by Fused Deposition Modeling.  
*A. Eljihad, M. Nassraoui , O. Bouksour*

The impact of topology optimization parameters in the shape and the strength of the structure.  
*A. Ait Ouchoui, M. Nassraoui, B. Radi*

15h00-15h20

Effect of raster width on the strength of the cohesive zone between abs filaments from a printed digital CT.  
*O. Aourik, M. Othmani, A. Chouaf*

Topological optimization for FDM process.  
*A. Boualaoui, D. Sarsri and M. Lamrhari*

15h20-15h40

Numerical modelling of mortar extrusion and path planning deposition for 3D Concrete Printing.  
*K. El Abbaoui, I. Al Korachi*

Design for additive manufacturing  
*O. Lkadi, M. Nassraoui et O. Bouksour*

15h40-16h00

Comparative study of dimensional and surface specification of the PMMA polymer: additive manufacturing and  
injection molding.

*M. Lamrhari, A. Allouch and M. Elghadouli.*

Coffee break and networking

Round Table and Closing Ceremony

